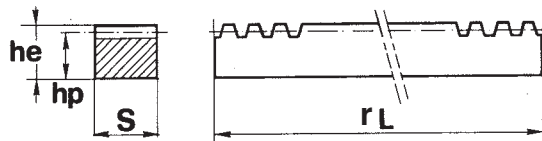
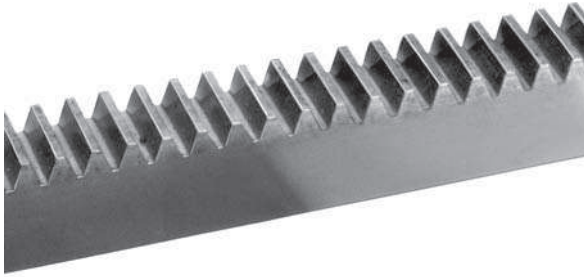


**Cremagliera intestata per montaggio continuo**  
**Racks suitable for continuous mounting**  
**Zahnstangen fuer Fortlaufende montage**  
**Cremailleres raboutables pour montage en continue**  
**Cremalleras mecanizadas para montaje continuo**



**Cod. \*\* CR Cremagliera rettificata sui fianchi**  
**Racks with ground finished faces**  
**Zahnstangen mit geschliffenen seitenflaechen**  
**Cremailleres avec faces rectifiees**  
**Cremalleras con lados rectificados**

Tolleranza sul singolo passo +/- 20 µm  
Tolleranza sulla somma dei passi +/- 30 µm su 500 mm  
Il grado di qualità della dentatura va da 8 a 9 ed è a DIN 3962/63/67  
Dentatura diritta  
Angolo pressione 20°  
Materiale C 45 E UNI EN 10083-1

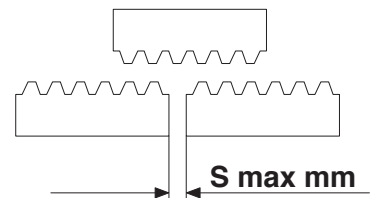
Tolerance on single pitch +/- 20 µm  
Tolerance on sum of pitches +/- 30 µm on 500 mm  
The quality grade of the toothing is from 8 to 9 at DIN 3962/63/67  
Straight toothing  
Angle of pressure 20°  
Material C 45 E UNI EN 10083-1

Toleranz je Teilung +/- 20 µm  
Toleranz für die Summe der Teilungen +/- 30 µm on 500 mm  
Verzahnungsqualität 8 bis 9 nach DIN 3962/63/67  
Gerade Verzahnung  
Eingriffswinkel 20°  
Material C 45 E UNI EN 10083-1

Tolerance sur le pas simple +/- 20 µm  
Tolerance sur la somme des pas +/- 30 µm sur 500 mm  
Le degré de qualité de la denture va de 8 à 9 selon DIN 3962/63/67  
Denture droite  
Angle de pression 20°  
Matériel C 45 E UNI EN 10083-1

Tolerancia en cada paso +/- 20 µm  
Tolerancia en la suma de los pasos +/- 30 µm de 500 mm  
El grado de calidad del dentado va desde 8 a 9 y es según DIN 3962/63/67  
Dentado derecho  
Ángulo de presión 20°  
Material C 45 E UNI EN 10083-1

| Mod. | hp   | he x S  | L        |        |          |        |          |        |          |        |
|------|------|---------|----------|--------|----------|--------|----------|--------|----------|--------|
|      |      |         | 500      |        | 1000     |        | 2000     |        | 3000     |        |
|      |      |         | Cod.     | Kg     | Cod.     | Kg     | Cod.     | Kg     | Cod.     | Kg     |
| 1    | 14   | 15 x 15 | ** 26050 | 0,820  | ** 26100 | 1,500  | ** 26200 | 3,100  | ** 26300 | 4,900  |
| 1,5  | 15,5 | 17 x 17 | ** 27050 | 1,000  | ** 27100 | 2,000  | ** 27200 | 4,000  | ** 27300 | 6,100  |
| 2    | 18   | 20 x 20 | ** 28050 | 1,400  | ** 28100 | 2,700  | ** 28200 | 5,400  | ** 28300 | 8,400  |
| 2,5  | 22,5 | 25 x 25 | ** 29050 | 2,100  | ** 29100 | 4,300  | ** 29200 | 8,600  | ** 29300 | 11,900 |
| 3    | 27   | 30 x 30 | ** 30050 | 3,100  | ** 30100 | 6,300  | ** 30200 | 12,500 | ** 30300 | 18,600 |
| 4    | 18   | 22 x 22 | ** 37050 | 1,400  | ** 37100 | 3,250  | ** 37200 | 6,800  | ** 36300 | 10,900 |
| 4    | 21   | 25 x 25 | ** 36050 | 1,800  | ** 36100 | 3,650  | ** 36200 | 7,300  | ** 33300 | 18,100 |
| 4    | 26   | 30 x 30 | ** 33050 | 3,050  | ** 33100 | 6,000  | ** 33200 | 11,900 | ** 31300 | 31,300 |
| 4    | 36   | 40 x 40 | ** 31050 | 5,500  | ** 31100 | 11,100 | ** 31200 | 22,000 | ** 32300 | 45,300 |
| 5    | 45   | 50 x 50 | ** 32050 | 8,300  | ** 32100 | 17,500 | ** 32200 | 34,600 | ** 34200 | 51,000 |
| 6    | 54   | 60 x 60 | ** 34050 | 12,650 | ** 34100 | 25,000 | ** 34200 | 51,000 | ** 39200 | 90,000 |
| 8    | 72   | 80 x 80 | ** 39050 | 22,400 | ** 39100 | 45,000 | ** 39200 | 90,000 |          |        |



**DATI TECNICI / TECHNICAL SPECIFICATION / TECHNISCHE DATEN /**  
**DONNEES TECHNIQUES / DATOS TECNICOS**

| Mod. | Passo / Pitch<br>Teilung / Pas<br>Paso | S   | L   |        |      |         |      |         |      |         |
|------|--|-----|-----|--------|------|---------|------|---------|------|---------|
|      |  |     | 500 |        | 1000 |         | 2000 |         | 3000 |         |
|      |  |     | Z   | Lr     | Z    | Lr      | Z    | Lr      | Z    | Lr      |
| 1    | 3,1416                                 | 0,5 | 159 | 499,51 | 319  | 1002,17 | 637  | 2001,20 | 955  | 3000,23 |
| 1,5  | 4,7124                                 | 0,6 | 106 | 499,51 | 213  | 1003,74 | 425  | 2002,77 | 637  | 3001,80 |
| 2    | 6,2832                                 | 0,6 | 80  | 502,66 | 160  | 1005,31 | 319  | 2004,34 | 478  | 3003,37 |
| 2,5  | 7,8540                                 | 0,7 | 64  | 502,66 | 128  | 1005,31 | 255  | 2002,77 | 382  | 3000,23 |
| 3    | 9,4248                                 | 0,8 | 53  | 499,51 | 107  | 1008,45 | 213  | 2007,48 | 319  | 3006,51 |
| 4    | 12,5664                                | 0,8 | 40  | 502,66 | 80   | 1005,31 | 160  | 2010,62 | 239  | 3003,37 |
| 5    | 15,7080                                | 1,0 | 32  | 502,66 | 64   | 1005,31 | 128  | 2010,62 | 191  | 3000,23 |
| 6    | 18,8496                                | 1,0 | 27  | 508,94 | 54   | 1017,88 | 107  | 2016,91 |      |         |
| 8    | 25,1328                                | 1,0 | 20  | 502,66 | 40   | 1005,31 | 80   | 2010,62 |      |         |